Professional Motor Drive Manufacturer

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Variable Frequency Drive



Shenzhen Epsivo Technology Co., Ltd.

ABOUT EPSIVO

Shenzhen Epsivo Electric Co., Ltd., established in 2013, is a national high-tech enterprise focusing on the R&D, manufacturing, sales, and service of industrial drive products. It is also recognized as a Shenzhen Double-software certified enterprise and a Shenzhen specialized and sophisticated Enterprise. With independently owned intellectual property rights in industrial automation drive technology, Epsivo operates with a business model centered on rapidly providing customers with standard products and personalized customized services. It is committed to becoming a world-class provider of integrated solutions for industrial automation and drive systems.

Epsivo has mastered leading technologies in synchronous/asynchronous motor electro-hydraulic servo drive, variable frequency vector control, and solar pump drive. Its main products include servo drives, general purpose variable frequency drives, and solar pump inverters. These products cover voltages of 220V, 380V, and 460V, with power ranging from 0.4kW to 710kW. They are widely used in various industries, including injection molding machines, hydraulic presses, hydraulic stations, shoe-making machines, metal balers, film blowing machines, brick machines, and others. Epsivo has obtained nearly 30 patents from the China National Intellectual Property Administration. Simultaneously, it has established a high-standard quality supervision system and has comprehensively passed the IS09001 quality system, ISO14001 environmental management system, ISO45001 occupational health and safety management system, CE certification, and other certifications.





Epsivo is committed to becoming an outstanding supplier in the field of drive and control. With a team spirit of proactive advancement, steady improvement and accumulation of research and development strength, and efficient execution capabilities in the supply chain, it is committed to customizing more competitive solutions for various equipment manufacturing enterprises and automation products in segmented industries, continuously helping enterprises increase productivity, reduce costs, maximize corporate benefits, and promote the mutual growth of corporate and customer values.





ES230

Mini Economy VFD



ES230 is a newly designed smart variable frequency drive, featuring compact structure, easy-to-use, excellent performance and various functions. It can be widely used in woodworking, textile, food, printing and packaging, plastics, machine tools, transportation equipment industries etc.

AC 1PH 220V~240V 0.4~5.5kW
AC 3PH 220V~240V 0.4~5.5kW
AC 3PH 380V~415V 0.75~11kW

Product Features

1. Next-generation motor control platform

Capable of driving asynchronous and permanent magnet synchronous motors, supporting FVC, SVC and V/F control modes

2. Refined design with significant size reduction

With next-generation power device technology, it features high junction temperature, high power density and smaller dimension, reducing size up to 30% and installation area of 70%.

3. Optimized vector control technology, bringing breakthrough in motor control performance

SVC speed control ratio is increased to 1:1000; SVC replaces FVC when the output torque is greater than 10%; SVC winding and unwinding torque accuracy is ≤ 5%.

4. Fast current limiting

When exceeding the limit, the current can be quickly limited to within the limit, avoiding frequent overcurrent alarms caused by sudden loads or disturbances.

5. Unique speed tracking

Requiring no special hardware detection circuit, it can track the motor speed and direction quickly without any impact. It is especially suitable for fans, pumps and other equipment that requires speed tracking.

ES230

Mini Economy VFD

6. Overexcitation function

Rapid braking effect can be achieved without adding external brake resistors and other accessories;
It can suppress the rise of bus voltage during deceleration to avoid frequent over-voltage fault alarms. Additionally, it can brake quickly, meeting the requirement of quick stopping at shutdown.

7. Stable, reliable and long product life

Independent airduct design and standard coated PCB prevent dust and oil from entering the VFD and fully protect the electronic components on the PCB, thus ensuring longer service life and reliability.

8. Powerful upper computer monitoring software

Extensive background monitoring functions which facilitate on-site data collection and debugging; online oscilloscope function; batch uploading and downloading parameters; displaying Group U0 parameters in real time; and monitoring and diagnosis functions.



Application

Woodworking, textile, food, printing and packaging, plastics, machine tools, cable, transportation equipment industries etc.

Model Description

ES230 — 2S 0.4 G

- ES230: Mini economy VFD
- 2S: Input voltage (2S: 1AC 220V; 4T: 3AC 380V)
- 0.4: Power rating (0.4: 0.4kW)
- G: Constant torque

Selection Guide

Model	Motor		Rated Input Current (A)	Rated output Current (A)
	kW	HP		
1AC 220~240V±15%				
ES220-2S0.4G	0.4	0.5	5.4	2.3
ES220-2S0.75G	0.75	1	8.2	4.0
ES220-2S1.5G	1.5	2	14	7.0
ES220-2S2.2G	2.2	3	20	9.6
ES220-2S3.7G	3.7	5	35	17
ES220-2S5.5G	5.5	7.5	50	25
3AC 380~415V±15%				
ES220-4T0.75G	0.75	1	2.4	2.1
ES220-4T1.5G	1.5	2	4.6	3.8
ES220-4T2.2G	2.2	3	6.3	5.1
ES220-4T3.7G	4	5	11.4	9
ES220-4T5.5G	5.5	7.5	16.7	13
ES220-4T7.5G	7.5	10	21.9	17
ES220-4T11G	11	15	32.2	25

ES230

Mini Economy VFD

Technical Specifications

Technical Item		Specification
Basic function	Output frequency	Vector control: 0~500Hz V/f control: 0~3200Hz
	Control mode	V/f control Sensorless vector control (SVC) Close-loop vector control (FVC)
	Carrier frequency	0.8kHz~12kHz, automatically adjusted based on the load characteristics
	Input frequency resolution	Digital setting: 0.01Hz Analog setting: maximum frequency * 0.025%
	Starting torque	G type: 0.5Hz/150%
	Speed adjustment range	1:100 (SVC), 1:1000 (FVC)
	Speed stability accuracy	±0.5% (SVC), ±0.02% (FVC)
	Torque control response & precision	Response time: 5ms, precision: ±5% (FVC)
	Overload capacity	G type: 150% 60s; 180% 3s
	Torque boost	Automatic torque boost; manual torque boost 0.1%~30.0%
	V/f curve	Three types: linear, multiple point and square type (1.2 power, 1.4 power, 1.6 power, 1.8 power, square)
	V/f separation	2 modes: complete separation, half separation
	Acceleration/deceleration mode	Straight line/S curve; four kinds of acceleration/deceleration time, range: 0.1s~6500.0s
	DC braking	DC braking frequency: 0.00Hz~maximum frequency Braking time: 0.0s~36.0s Braking action current value: 0.0%~100.0%
	Jog control	Jog frequency range: 0.00Hz~50.00Hz Jog acceleration/deceleration time: 0.0s~6500.0s
	Simple PLC & multi-step speed operation	It can realize up to 16 steps speed via the built-in PLC function or control terminal
	Built-in PID	Built-in PID control to easily realize the close loop control of the process parameters (such as pressure, temperature, flow, etc.)
	Automatic voltage Regulation (AVR)	Automatically maintain a constant output voltage when grid voltage changes
	Common DC bus	Common DC bus for several inverters, energy balanced automatically
	Overvoltage & overcurrent stall control	Automatically limit the current and voltage during the operation, prevent frequent overcurrent and overvoltage trip

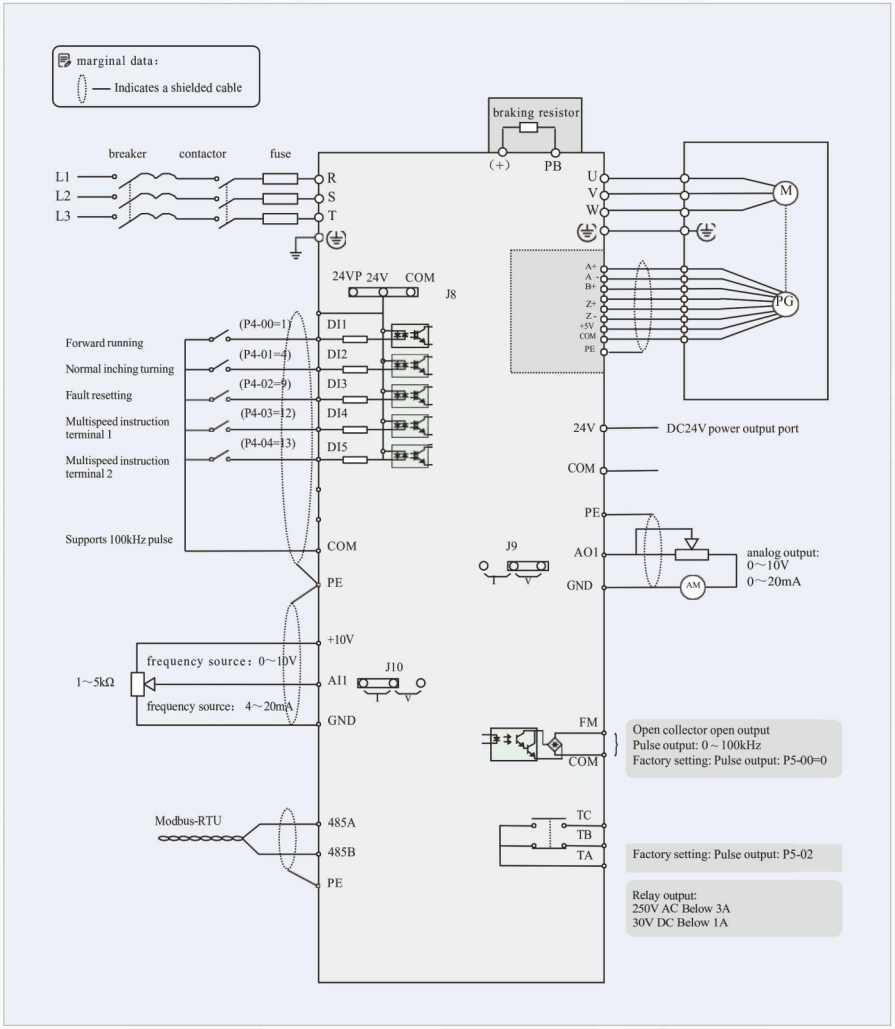
Technical Specifications

Technical Item		Specification
Basic function	Rapid current limit	Minimizing overcurrent fault, protect the normal operation of inverter
	Torque limit & control	"Excavator" characteristics, automatically limit the torque during the operation, prevent frequent overcurrent trip; torque control can be achieved on close-loop vector control mode.
	Fault protection function	Overcurrent, overvoltage, under-voltage, overheating, default phase, overload, short-circuit, etc., can record the detailed running status during failure & has fault automatic reset function
Individualized function	High performance	Can control the asynchronous motor and synchronous motor based on the high-performance current vector control technology
	Non-stop when instantaneous power off	The load feedback energy compensates the voltage reduction when instantaneous power off, so that the AC drive can continue to run for a short time
	Virtual IO	Five groups of virtual DI/DO can realize simple logic control
	Timing control	Time range: 0.0min~6500.0min
	Multi-motor switching	2 groups of motor parameters, arbitrary switching between 2 motors
	Communication protocol	Standard MODBUS (RS-485) and optional CANopen communication
	Multiple encoder support	It supports various encoders such as differential encoder, open-collector encoder and also support rotary transformer
Operation	Running command source	Keypad control Terminal control Serial communication control
	Frequency source	Digital setting, analog setting, pulse frequency setting, serial communication setting, multi-step speed setting & simple PLC, PID setting, etc. These frequency settings can be combined & switched in various modes
	Auxiliary frequency source	There are ten auxiliary frequency sources It can implement fine tuning and frequency synthesis
	Input terminal	5 digital input (DI1~DI5), DI5 supports max. 100 kHz high-speed pulse input 1 analog input: AI1: 0~10V or 4~20mA
	Output terminal	1 output (FM), optional for open collector output or high-speed pulse output (0~100kHz) 1 relay output 1 analog output: AO1: 0~10V or 0/4~20mA
Environment	Altitude	Less than 1000m; rises each 1000m, derates 10% to use
	Ambient temperature	- 10℃~ + 40℃ (if 40℃~50℃, please derate to use)
	Humidity	Less than 95%RH, no water condenses
	Storage temperature	- 20℃~ + 60℃

ES230

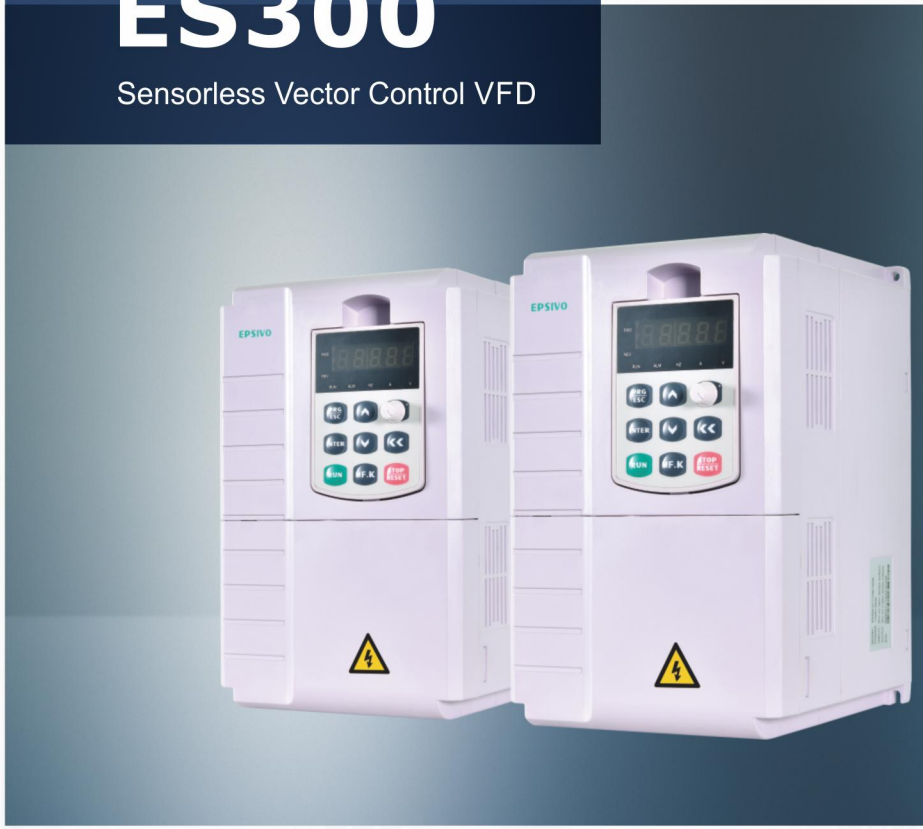
Mini Economy VFD

Wiring Diagram



ES300

Sensorless Vector Control VFD



Es300 series VFD has excellent open-loop vector control performance and integrates torque control and speed control, with a variety of functions such as simple water supply, instantaneous power loss without shutdown, etc. The full series supports common DC bus, and the products are highly reliable, which can better meet various requirements of different customers.

AC 3PH 220V~240V 0.75~200kW

AC 3PH 380V~415V 0.75~710kW

ES300

Sensorless Vector Control VFD

Product Features

1. Advanced open-loop vector control performance

Starting torque 0.5Hz/150%, speed control ratio 1:200, dynamic response < 20ms, speed control accuracy ± 0.5%.

2. Fast current limiting

When exceeding the limit, the current can be quickly limited to within the limit, avoiding frequent overcurrent alarms caused by sudden loads or disturbances.

3. Unique speed tracking

Requiring no special hardware detection circuit, it can track the motor speed and direction quickly without any impact. It is especially suitable for fans, pumps and other equipment that requires speed tracking.

4. Overexcitation function

Rapid braking effect can be achieved without adding external brake resistors and other accessories; It can suppress the rise of bus voltage during deceleration to avoid frequent over-voltage fault alarms. Additionally, it can brake quickly, meeting the requirement of quick stopping at shutdown.

5. Instantaneous power loss without shutdown

In the event of a momentary power failure or sudden voltage drop, the VFD reduces the output speed and compensates for the voltage drop by feeding energy back through the load, so as to maintain the drive in operation for a short period of time.



6. Designed with extended service life

Refined design with long service life devices, to ensure the health and stability of the product throughout its life cycle;

The unique conformal coating automatic spraying process increases the environmental resistance of a single board and comprehensively improves the protection of a single board.

7. Reliable thermal design

The computer thermal simulation method is used to analyze the temperature of each monitoring point, and the maximum temperature rise inside the product is estimated according to the air velocity field diagram and temperature field diagram, which provides a quantitative basis for the reasonable structure of the product.

8. Independent airduct design, resistant to various harsh pollution environment

The independent airduct design can effectively prevent dust from entering the VFD which may cause short circuit and other faults, and improve reliability;

Long-life cooling fans with large air volume are selected to effectively reduce the temperature rise of the VFD and ensure reliable and stable operation of the VFD.

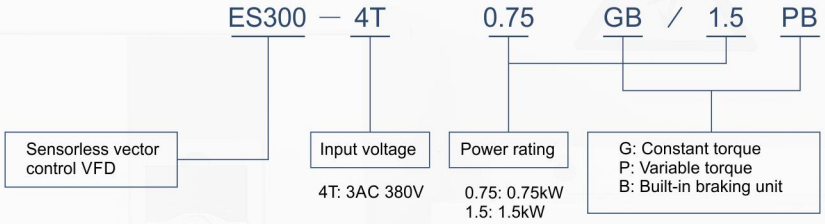
Application

Fan, water pump, air compressor, municipal water supply and heating, machine tool, centrifuge, conveyor belt, mixer, ceramic machinery, glass machinery, woodworking, petrochemical, plastic machinery, industrial washing, simple hoisting equipment, etc., for asynchronous motor driving.

ES300

Sensorless Vector Control VFD

Model Description

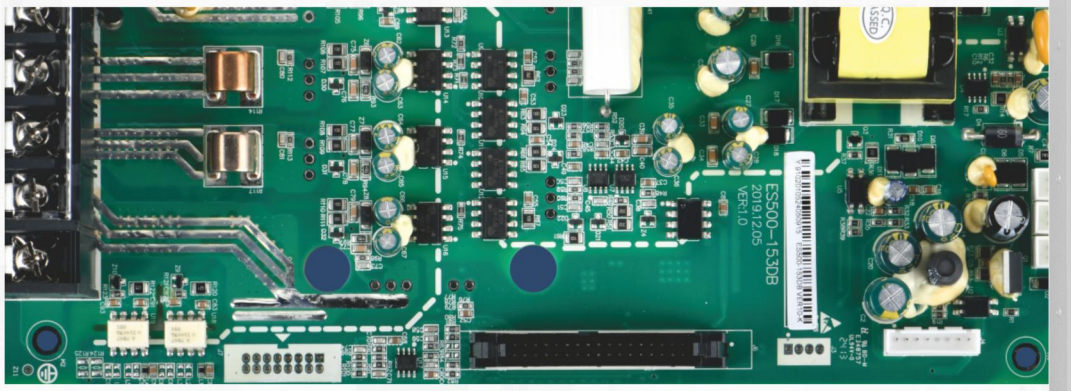


Selection Guide

Model	Motor		Rated Input Current (A)	Rated output Current (A)
	kW	HP		
3AC 380~415V±15%				
ES300-4T0.75GB/1.5PB	0.75/1.5	1/2	3.4/5.0	2.1/3.8
ES300-4T1.5GB/2.2PB	1.5/2.2	2/3	5.0/5.8	3.8/5.1
ES300-4T2.2GB/3.7PB	2.2/3.7	3/5	5.8/10.5	5.1/9.0
ES300-4T3.7GB/5.5PB	3.7/5.5	5/7.5	10.5/14.6	9.0/13
ES300-4T5.5GB/7.5PB	5.5/7.5	7.5/10	14.6/20.5	13/17
ES300-4T7.5GB/11PB	7.5/11	10/15	20.5/26	17/25
ES300-4T11GB/15PB	11/15	15/20	26/35	25/32
ES300-4T15GB/18.5PB	15/18.5	20/25	35/38.5	32/37
ES300-4T18.5GB/22PB	18.5/22	25/30	38.5/46.5	37/45
ES300-4T22GB/30PB	22/30	30/40	46.5/62.5	45/60
ES300-4T30G/37P	30/37	40/50	62.5/76.0	60/75
ES300-4T37G/45P	37/45	50/60	76.0/92.0	75/91
ES300-4T45G/55P	45/55	60/75	92.0/113	91/112
ES300-4T55G/75P	55/75	75/100	113/157	112/150

Selection Guide

Model	Motor		Rated Input Current (A)	Rated output Current (A)
	kW	HP		
3AC 380~415V±15%				
ES300-4T75G/90P	75/90	100/125	157/180	150/176
ES300-4T90G/110P	90/110	125/150	180/214	176/210
ES300-4T110G/132P	110/132	150/175	214/256	210/253
ES300-4T132G/160P	132/160	175/210	256/307	253/304
ES300-4T160G/185P	160/185	210/250	307/350	304/340
ES300-4T185G/200P	185/200	250/260	350/385	340/377
ES300-4T200G/220P	200/220	260/300	385/430	377/426
ES300-4T220G/250P	220/250	300/330	430/468	426/465
ES300-4T250G/280P	250/280	330/370	468/525	465/520
ES300-4T280G/315P	280/315	370/420	525/590	520/585
ES300-4T315G/350P	315/350	420/470	590/665	585/650
ES300-4T350G/400P	350/400	470/530	665/785	650/725
ES300-4T400G	400	530	785	725
ES300-4T450G	450	600	840	820
ES300-4T500G	500	660	880	860
ES300-4T560G	560	750	980	950
ES300-4T630G	630	840	1130	1100
ES300-4T710G	710	950	1290	1250



ES300

Sensorless Vector Control VFD

Technical Specifications

Technical Item		Specification
Basic function	Output frequency	Vector control: 0~500Hz V/f control: 0~3200Hz
	Control mode	V/f control Sensorless vector control (SVC)
	Carrier frequency	0.8kHz~12kHz, automatically adjusted based on the load characteristics
	Input frequency resolution	Digital setting: 0.01Hz Analog setting: maximum frequency * 0.025%
	Starting torque	G type: 0.5Hz/150% P type: 0.5Hz/100%
	Speed adjustment range	1:100 (SVC)
	Speed stability accuracy	±0.5% (SVC)
	Overload capacity	G type: 150% 60s; 180% 3s P type: 120% 60s; 150% 3s
	Torque boost	Automatic torque boost; manual torque boost 0.1%~30.0%
	V/f curve	Three types: linear, multiple point and square type (1.2 power, 1.4 power, 1.6 power, 1.8 power, square)
	V/f separation	2 modes: complete separation, half separation
	Acceleration/deceleration mode	Straight line/S curve; four kinds of acceleration/deceleration time, range: 0.1s~6500.0s
	DC braking	DC braking frequency: 0.00Hz~maximum frequency Braking time: 0.0s~36.0s Braking action current value: 0.0%~100.0%
	Jog control	Jog frequency range: 0.00Hz~50.00Hz Jog acceleration/deceleration time: 0.0s~6500.0s
	Simple PLC & multi-step speed operation	It can realize up to 16 steps speed via the built-in PLC function or control terminal
	Built-in PID	Built-in PID control to easily realize the close loop control of the process parameters (such as pressure, temperature, flow, etc.)
	Automatic voltage Regulation (AVR)	Automatically maintain a constant output voltage when grid voltage changes
	Common DC bus	Common DC bus for several inverters, energy balanced automatically
	Overvoltage & overcurrent stall control	Automatically limit the current and voltage during the operation, prevent frequent overcurrent and overvoltage trip

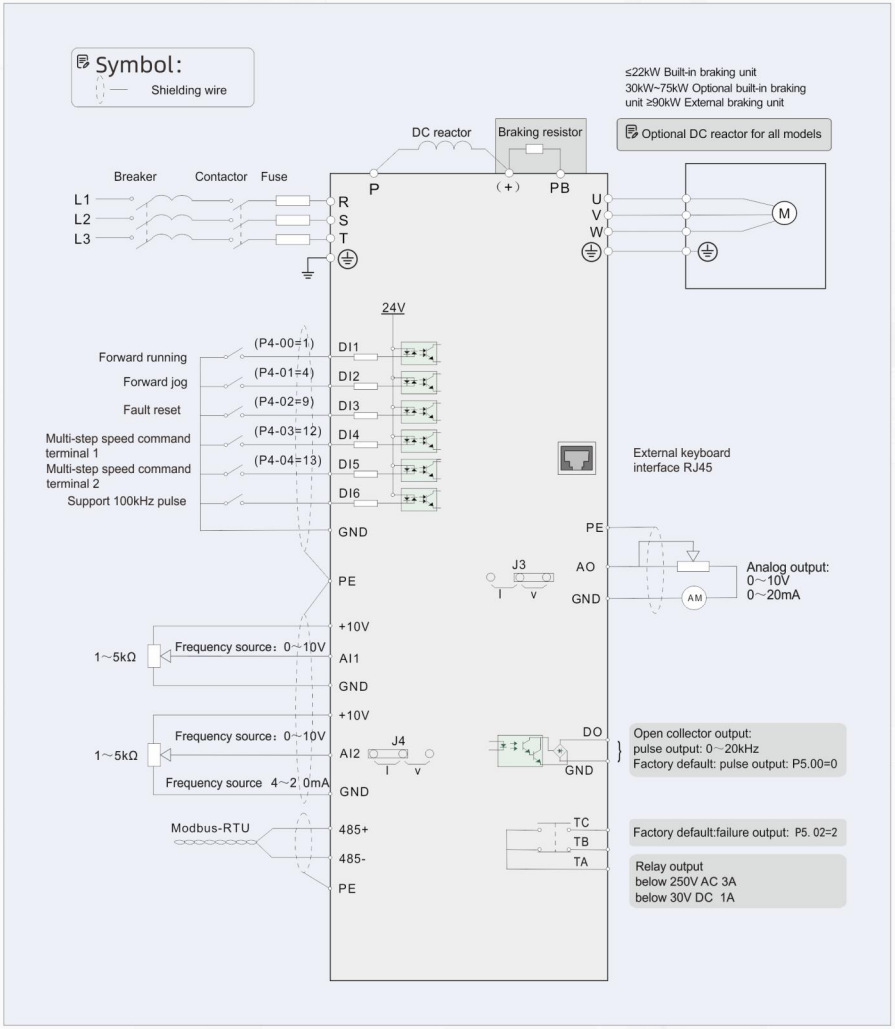
Technical Specifications

Technical Item		Specification
Basic function	Rapid current limit	Minimizing overcurrent fault, protect the normal operation of inverter
	Torque limit & control	"Excavator" characteristics, automatically limit the torque during the operation, prevent frequent overcurrent trip; torque control can be achieved on close-loop vector control mode.
	Fault protection function	Overcurrent, overvoltage, under-voltage, overheating, default phase, overload, short-circuit, etc., can record the detailed running status during failure & has fault automatic reset function
Individualized function	Non-stop when instantaneous power off	The load feedback energy compensates the voltage reduction when instantaneous power off, so that the AC drive can continue to run for a short time
	Virtual IO	Five groups of virtual DI/DO can realize simple logic control.
	Timing control	Time range: 0.0min~6500.0min
	Multi-motor switching	2 groups of motor parameters, arbitrary switching between 2 motors
	Communication protocol	Standard MODBUS (RS-485)
Operation	Running command source	Keypad control Terminal control Serial communication control
	Frequency source	Digital setting, analog setting, pulse frequency setting, serial communication setting, multi-step speed setting & simple PLC, PID setting, etc. These frequency settings can be combined & switched in various modes
	Auxiliary frequency source	There are ten auxiliary frequency sources It can implement fine tuning and frequency synthesis
	Input terminal	6 digital input (DI1~DI6), DI6 supports max. 100 kHz high-speed pulse input 2 analog input: AI1: 0~10V Ai2: 0~10V or 4~20mA
	Output terminal	1 output (FM), optional for open collector output or high-speed pulse output (0~100kHz) 1 relay output 1 analog output: AO: 0~10V or 0/4~20mA
Environment	Altitude	Less than 1000m; rises each 1000m, derates 10% to use
	Ambient temperature	- 10℃~+40℃ (if 40℃~50℃, please derate to use)
	Humidity	Less than 95%RH, no water condenses
	Storage temperature	- 20℃~+60℃

ES300

Sensorless Vector Control VFD

Wiring Diagram



ES500A

High Performance VFD



ES500A is a versatile high-performance VFD of Epsivo with optimized vector variable-frequency technology. With its high-performance current vector technology, it can easily drive a wide range of asynchronous and permanent magnet synchronous motors. The technical and performance problems encountered in applications such as cable, machine tool, metal product, petrochemical, natural gas, lifting equipment, papermaking, textiles, printing and dyeing, and ceramics can be easily solved.

AC 3PH 220V~240V 0.75~200kW

AC 3PH 380V~415V 0.75~710kW

ES500A

High Performance VFD

Product Features

1. Driving various motors

It supports vector control of AC asynchronous motors and synchronous motors, and supports vector control of permanent magnet synchronous motors without position feedback.

2. Excellent permanent magnet synchronous motor control performance

It drives permanent magnet synchronous motors smoothly and efficiently (including the PMSM without speed or rotor position sensors) to achieve higher energy efficiency;

Direct drive is possible on low-speed control industrial equipment, achieving higher energy efficiency and better control performance.

3. Optimized vector control technology, bringing breakthrough in motor control performance

SVC speed control ratio is increased to 1:1000; SVC replaces FVC when the output torque is greater than 10%; SVC winding and unwinding torque accuracy is ≤ 5%.

4. High-performance vector control, improving equipment accuracy

The maximum output frequency of 500Hz achieved with vector control enables high-precision speed output within 10 times the weak magnetic speed regulation range.

5. Large torque at low speeds, improving the low-speed control performance

In the closed-loop vector mode, the linearity deviation of the torque line is within 3%; the torque output is stable, the low-frequency torque is large, and stable loaded operation at ultra-low speed and 0.01Hz can be achieved. The torque mode and speed mode can be easily switched.

6. Instantaneous power loss without shutdown

In the event of a momentary power failure or sudden voltage drop, the VFD reduces the output speed and compensates for the voltage drop by feeding energy back through the load, so as to maintain the drive in operation for a short period of time.

7. Built-in adaptive PID function module

Two built-in PID parameter groups can be automatically switched according to deviations, DI terminals and frequency conditions. The given and feedback sources are various and practical. The PID feedback loss detection function facilitates user to perform fault diagnosis.

8. Extensive expansion function cards

With modular design concept, ES500A has superb expansion functions. Users are free to select different communication cards, PG cards and other expansion cards according to their needs, for example, ModBUS / CANopen / EtherCAT communication card, differential / rotary / open collector PG card.

9. Industry application macro function

Designed for the special requirements for performance functions in industry applications, such as winding machines, winches, cranes, extruders and presses, the industry application macro function realizes the one-key initialization function, reducing the workload and technical requirements of the front-line debugging personnel.

10. Powerful upper computer monitoring software

Extensive background monitoring functions which facilitate on-site data collection and debugging; online oscilloscope function; batch uploading and downloading parameters; displaying Group U0 parameters in real time; and monitoring and diagnosis functions.

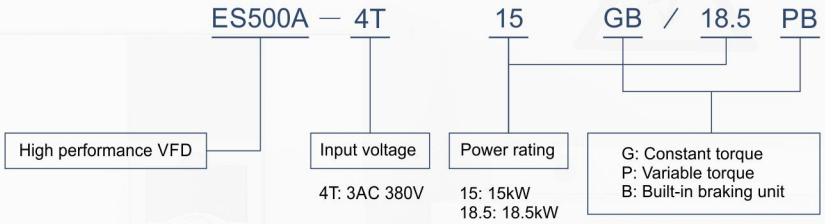
Application

Papermaking, lifting machinery, elevators, CNC machine tool, precision injection molding, metallurgy, mining, electric power, petroleum and chemical industry, which highly require speed control for synchronous motor driving or asynchronous motor driving.

ES500A

High Performance VFD

Model Description

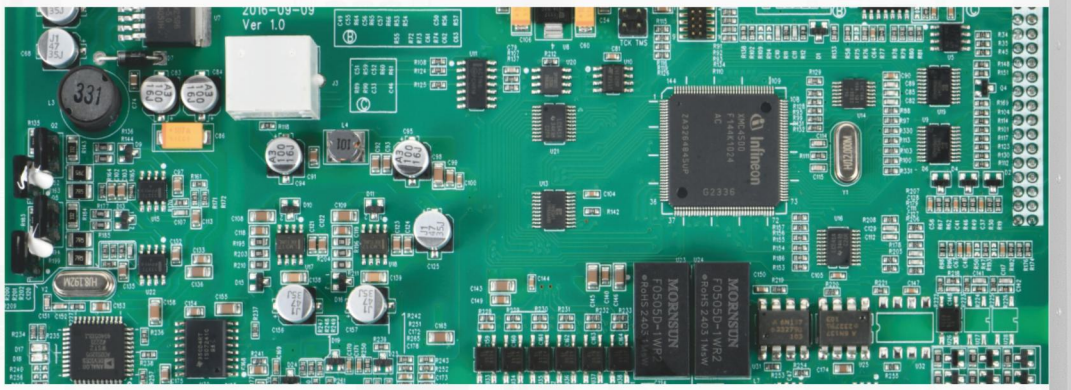


Selection Guide

Model	Motor		Rated Input Current (A)	Rated output Current (A)
	kW	HP		
3AC 380~415V±15%				
ES500A-4T0.75GB/1.5PB	0.75/1.5	1/2	3.4/5.0	2.1/3.8
ES500A-4T1.5GB/2.2PB	1.5/2.2	2/3	5.0/5.8	3.8/5.1
ES500A-4T2.2GB/3.7PB	2.2/3.7	3/5	5.8/10.5	5.1/9.0
ES500A-4T3.7GB/5.5PB	3.7/5.5	5/7.5	10.5/14.6	9.0/13
ES500A-4T5.5GB/7.5PB	5.5/7.5	7.5/10	14.6/20.5	13/17
ES500A-4T7.5GB/11PB	7.5/11	10/15	20.5/26	17/25
ES500A-4T11GB/15PB	11/15	15/20	26/35	25/32
ES500A-4T15GB/18.5PB	15/18.5	20/25	35/38.5	32/37
ES500A-4T18.5GB/22PB	18.5/22	25/30	38.5/46.5	37/45
ES500A-4T22GB/30PB	22/30	30/40	46.5/62.5	45/60
ES500A-4T30G/37P	30/37	40/50	62.5/76.0	60/75
ES500A-4T37G/45P	37/45	50/60	76.0/92.0	75/91
ES500A-4T45G/55P	45/55	60/75	92.0/113	91/112
ES500A-4T55G/75P	55/75	75/100	113/157	112/150

Selection Guide

Model	Motor		Rated Input Current (A)	Rated output Current (A)
	kW	HP		
3AC 380~415V±15%				
ES500A-4T90G/110P	90/110	125/150	180/214	176/210
ES500A-4T110G/132P	110/132	150/175	214/256	210/253
ES500A-4T132G/160P	132/160	175/210	256/307	253/304
ES500A-4T160G/185P	160/185	210/250	307/350	304/340
ES500A-4T185G/200P	185/200	250/260	350/385	340/377
ES500A-4T200G/220P	200/220	260/300	385/430	377/426
ES500A-4T220G/250P	220/250	300/330	430/468	426/465
ES500A-4T250G/280P	250/280	330/370	468/525	465/520
ES500A-4T280G/315P	280/315	370/420	525/590	520/585
ES500A-4T315G/350P	315/350	420/470	590/665	585/650
ES500A-4T350G/400P	350/400	470/530	665/785	650/725
ES500A-4T400G	400	530	785	725
ES500A-4T450G	450	600	840	820
ES500A-4T500G	500	660	880	860
ES500A-4T560G	560	750	980	950
ES500A-4T630G	630	840	1130	1100
ES500A-4T710G	710	950	1290	1250



ES500A

High Performance VFD

Technical Specifications

Technical Item		Specification
Basic function	Output frequency	Vector control: 0~500Hz V/f control: 0~3200Hz
	Control mode	V/f control Sensorless vector control (SVC) Close-loop vector control (FVC)
	Carrier frequency	0.8kHz~12kHz, automatically adjusted based on the load characteristics
	Input frequency resolution	Digital setting: 0.01Hz Analog setting: maximum frequency * 0.025%
	Starting torque	G type: 0.5Hz/150% P type: 0.5Hz/100%
	Speed adjustment range	1:100 (SVC), 1:1000 (FVC)
	Speed stability accuracy	±0.5% (SVC), ±0.02% (FVC)
	Torque control response & precision	Response time: 5ms, precision: ±5% (FVC)
	Overload capacity	G type: 150% 60s; 180% 3s P type: 120% 60s; 150% 3s
	Torque boost	Automatic torque boost; manual torque boost 0.1%~30.0%
	V/f curve	Three types: linear, multiple point and square type (1.2 power, 1.4 power, 1.6 power, 1.8 power, square)
	V/f separation	2 modes: complete separation, half separation
	Acceleration/deceleration mode	Straight line/S curve; four kinds of acceleration/deceleration time, range: 0.1s~6500.0s
	DC braking	DC braking frequency: 0.00Hz~maximum frequency Braking time: 0.0s~36.0s Braking action current value: 0.0%~100.0%
	Jog control	Jog frequency range: 0.00Hz~50.00Hz Jog acceleration/deceleration time: 0.0s~6500.0s
	Simple PLC & multi-step speed operation	It can realize up to 16 steps speed via the built-in PLC function or control terminal
	Built-in PID	Built-in PID control to easily realize the close loop control of the process parameters (such as pressure, temperature, flow, etc.)
	Automatic voltage Regulation (AVR)	Automatically maintain a constant output voltage when grid voltage changes
	Common DC bus	Common DC bus for several inverters, energy balanced automatically
	Overvoltage & overcurrent stall control	Automatically limit the current and voltage during the operation, prevent frequent overcurrent and overvoltage trip

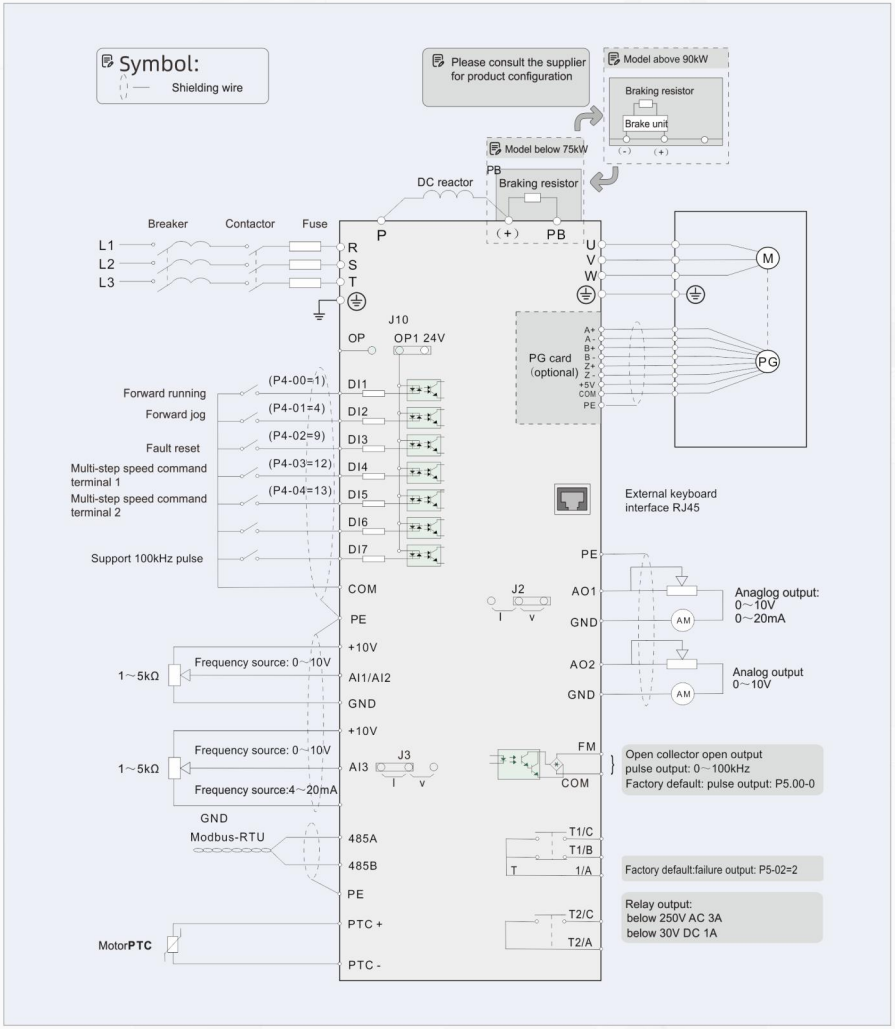
Technical Specifications

Technical Item		Specification
Basic function	Rapid current limit	Minimizing overcurrent fault, protect the normal operation of inverter
	Torque limit & control	"Excavator" characteristics, automatically limit the torque during the operation, prevent frequent overcurrent trip; torque control can be achieved on close-loop vector control mode.
	Fault protection function	Overcurrent, overvoltage, under-voltage, overheating, default phase, overload, short-circuit, etc., can record the detailed running status during failure & has fault automatic reset function
Individualized function	High performance	Can control the asynchronous motor and synchronous motor based on the high-performance current vector control technology
	Non-stop when instantaneous power off	The load feedback energy compensates the voltage reduction when instantaneous power off, so that the AC drive can continue to run for a short time
	Virtual IO	Five groups of virtual DI/DO can realize simple logic control
	Timing control	Time range: 0.0min~6500.0min
	Multi-motor switching	2 groups of motor parameters, arbitrary switching between 2 motors
	Communication protocol	Standard MODBUS (RS-485) and optional CANopen communication
	Multiple encoder support	It supports various encoders such as differential encoder, open-collector encoder and also support rotary transformer
Operation	Running command source	Keypad control Terminal control Serial communication control
	Frequency source	Digital setting, analog setting, pulse frequency setting, serial communication setting, multi-step speed setting & simple PLC, PID setting, etc. These frequency settings can be combined & switched in various modes
	Auxiliary frequency source	There are ten auxiliary frequency sources It can implement fine tuning and frequency synthesis
	Input terminal	7 digital input (DI1~DI7), DI7 supports max. 100 kHz high-speed pulse input 3 analog input: AI1 & AI2: 0~10V Ai3: 0~10V or 4~20mA
	Output terminal	1 output (FM), optional for open collector output or high-speed pulse output (0~100kHz) 2 relay output 2 analog output: AO1: 0~10V or 0/4~20mA Ao2: 0~10V
Environment	Altitude	Less than 1000m; rises each 1000m, derates 10% to use
	Ambient temperature	- 10℃~+40℃ (if 40℃~50℃, please derate to use)
	Humidity	Less than 95%RH, no water condenses
	Storage temperature	- 20℃~+60℃

ES500A

High Performance VFD

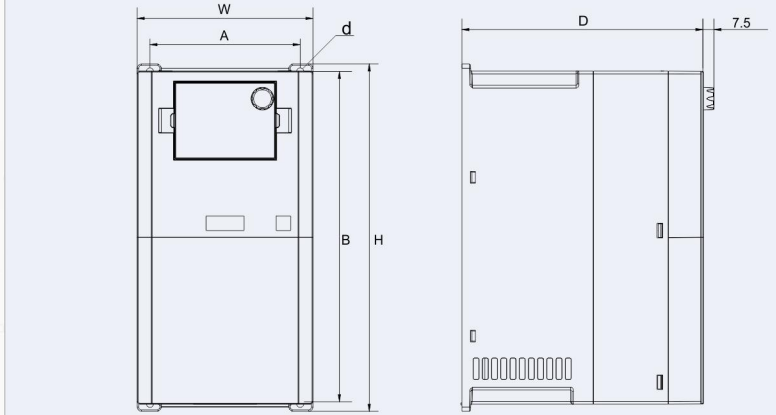
Wiring Diagram



Installation Dimensions

Es230 (Plastic Case)

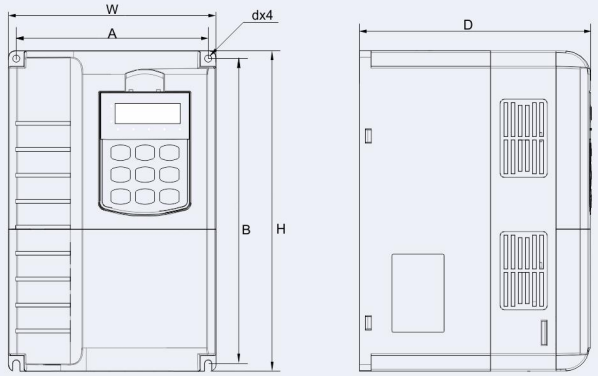
Structure code (Power range)	External Dimension (mm)			Installation Dimension (mm)		Installation aperture (mm)
	W	H	D	A	B	
E02(0.75-2.2kW)	85	170	128	157.5	67.5	Φ5.5
E03(3.7-5.5kW)	97	194	142.5	85	184	Φ4.7
E04(7.5-11kW)	124	245	170	106	233	Φ5



Installation Dimensions

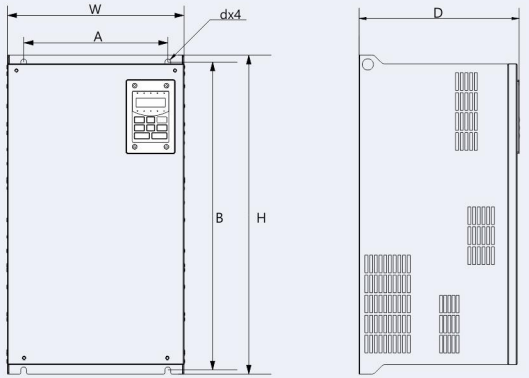
ES300/ES500A (Plastic Case)

Structure code (Power range)	External Dimension (mm)			Installation Dimension (mm)		Installation aperture (mm)
	W	H	D	A	B	
D01(0.75-3.7kW)	118	185	156.7	106.6	175.3	Φ4.5
D02(5.5-11kW)	160	247	178	148	235	Φ5.5



ES300/ES500A (Steel Case)

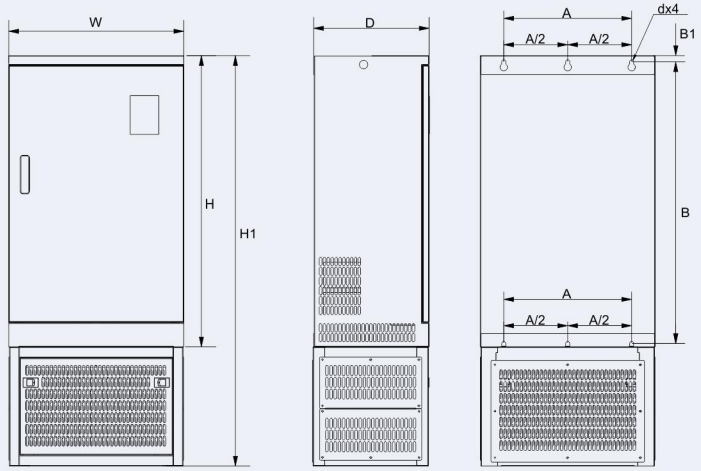
Structure code (Power range)	External Dimension (mm)			Installation Dimension (mm)		Installation aperture (mm)
	W	H	D	A	B	
D03(15-18.5kW)	217	335	194	140	324	Φ6
D04(22kW)	228	361	203.5	139	349	Φ6
D06(30-37kW)	285	463	224	235	447	Φ6
C07(45-55kw)	300	542	272	245	523	Φ10
D07(45-75kW)	305	613	294	200	592	Φ10
C08(75-110kw)	338	580	315	270	560	Φ10
D08(90-132kW)	400	753	293	280	731.5	Φ10
C09(132-160kW)	400	815	315	320	790	Φ11



Installation Dimensions

ES300/ES500A (Steel Case)

Structure code (Power range)	External Dimension (mm)				Installation Dimension (mm)			Installation aperture (mm)
	W	H	H1*	D	A	B	B1	
D09(160-220kW)	520	865	1219	343	380	836.5	18.5	Φ12
D10(250-400kW)	800	1172	1495	412	600	1143	19	Φ14
D11(450-710kW)	1080	N/A	1800	500	620	N/A	20	Φ12





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